







DESIGN 	DRAWN BY 	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9270	REV. A SHEET 1 OF 1
DATE 03.12.02		TITLE REPLACEMENT SHIM KIT	SCALE NTS
A	03.12.02	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

**TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-698 REV. B**  
REF. CANADIAN STC: SH92-43

- 1) The D412-698-021 Replacement Shim Kit may be used to shim the D412-698-011/-012 Door Bracket Modification Kits in place of the existing Bell shims. Shim the door as specified in Installation Instructions IIN-D412-698 Rev. B. The kit includes the following parts:

QTY	P/N	Description	Used to shim bracket P/Ns:
X	D412-698-021	Replacement Shim Kit	
3	D3238-1	Plate (replaces BHT P/N 205-031-436-003)	D3121-141/-145/-146
1	D3238-3	Plate (replaces BHT P/N 205-031-435-003)	D3121-143/-144
2	D3238-5	Plate (replaces BHT P/N 205-031-433-003)	D3137-043, D3183-043/-044
6	D3238-11	Plate	D3121-141/-145/-146
2	D3238-13	Plate	D3121-143/-144
4	D3238-15	Plate	D3137-043, D3183-043/-044

Use D3238-11 as required in conjunction with D3238-1.  
Use D3238-13 as required in conjunction with D3238-3.  
Use D3238-15 as required in conjunction with D3238-5.

- 2) To eliminate interference, it is acceptable to replace D3121-17 washer & MS24694S50 screw with D3121-21 bolt on all applicable bracket assemblies.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
<b>APPROVED</b>	
BY:	 D. SHEPHERD (DE # 02)
DATE:	03.12.02
CERT. NO.:	SH92-43
ISSUE NO.:	4

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.